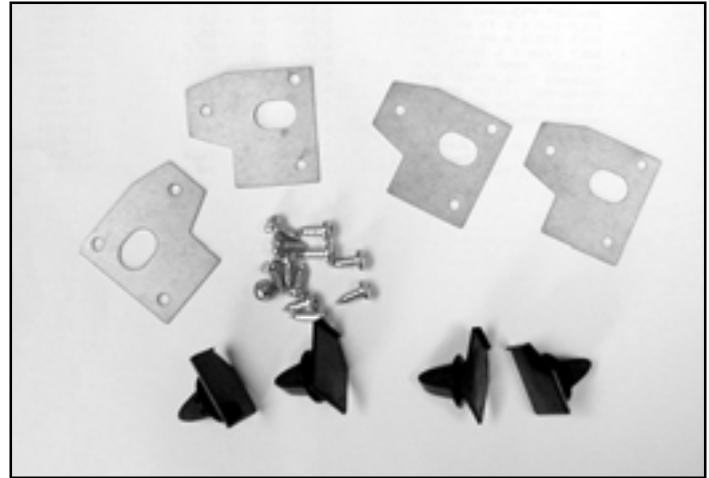


Dedicated to improving vehicle fun, safety & performance

Installation Instructions

Hatch Inside Panel Repair Kit

for 700, 900, 850 and V70



INTRODUCTION

All the hardware needed for installation is included in this kit. Refer to the picture above to identify the parts. The following are suggesting to complete the installation procedures.

SUGGESTED TOOLS

- Torque screwdriver set
- Screwdriver drill
- Putty knife or other prying tool

INSTALLATION

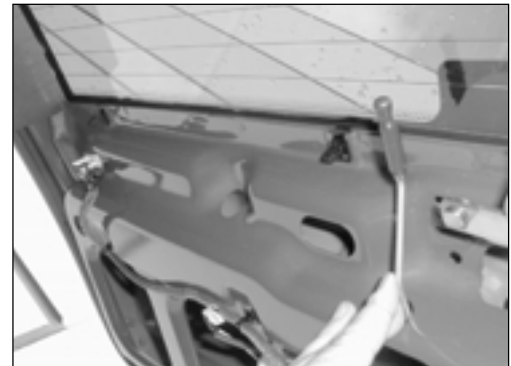
Removing the rear hatch inside panel on 700/900

- 1** Remove inside hatch handle trim by gently prying with a flat blade screwdriver or putty knife to reveal 2 screws (later models will have a Torx head screw). The outside trim of the handle is clipped on and may be a bit stubborn. Remove the screws.
- 2** If equipped with third light, carefully un-snap the housing from the panel.
- 3** Locate the 4 plastic panel retaining clips along the lower edge of the panel; turn each one approximately 90 degrees (vertical orientation) with a flat blade screwdriver to remove.
- 4** Push the entire panel upward toward the glass to release the upper retaining clips attaching the upper part of the panel.
- 5** Inspect the panel for broken or missing parts. Now is a good time to lubricate the lock, wiper and latch mechanisms inside the tailgate. You might also check for any loose wires or fittings (wiper motor mounts) that may be rattling around.

INSTALLATION

Removing the rear hatch inside panel on 850/V70

- 1** Remove the inside hatch handle trim by prying along the top of the trim between the carpet and the plastic trim. Do not pry from the bottom of the trim, as there are lock tabs along the bottom. The top of the trim is where it clips. It will be tight so use a strong putty knife or scraper.
- 2** Remove the third brake light cover.
- 3** The lowest part of the panel can now be pried away from the hatch. It is held in place with snap clips and is easily pulled away from the hatch.
- 4** With the panel now loose push it upward toward the glass to release the retaining clips from the hatch.



Repairing the Tailgate Panel...

1 *Install the repair brackets.*

Place the repair brackets over the broken out holes (A,B) and bend the brackets over the edges (C). Use your fingers to bend them. The brackets should fit snug. You can flatten with a hammer if necessary. Use the provided screws to fasten the brackets to the panel.

2 *Install the repaired panel.*

Install the 4 new upper panel clips in place on the tailgate. They slide into place from above. Push the panel onto the clips until they click into the lock position. Attach the lower visible clip on the 700/900 cars and turn to lock. On the 850/V70 just push the panel until the lower clips snap to lock.

3 *Replace the 3rd brake light cover.*

4 *Replace the handle and trim.*

5 *Prevent additional damage by replacing any worn hatch shocks to keep it from slamming closed.*

